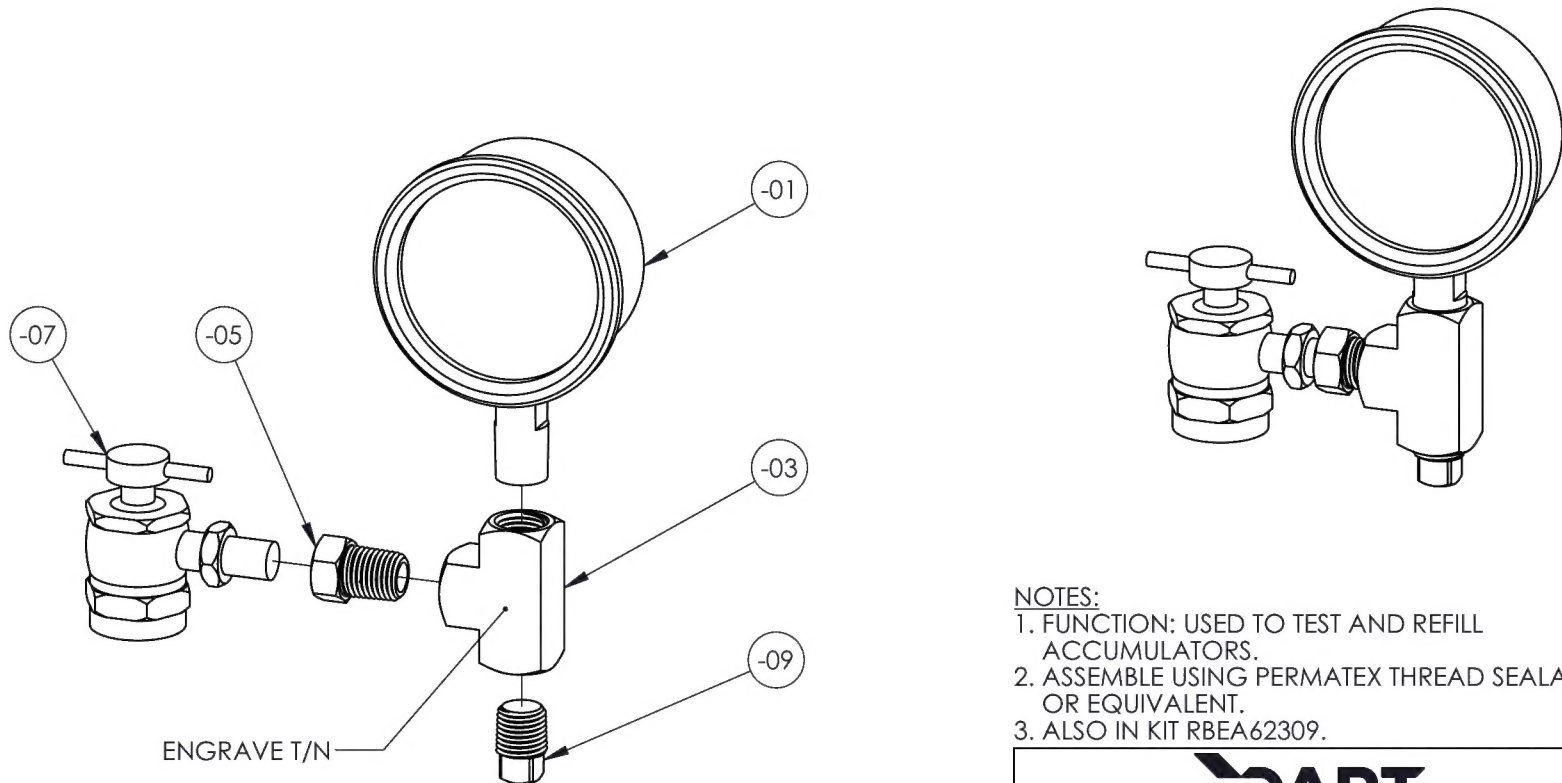


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DESIGNED PER HELI PRODUCTS TOOLS.	9/28/2009	WP	DW
1A		ADDED NOTE 2 TO USE PERMATEx THREAD SEALANT PER D.W.	5/9/2012	RJC	DW
1B		-01 CH'D GAUGE WAS PACIFIC RUBBER #W1K9692040 IS PARAMOUNT SUPPLY #ASHCROFT 1008.	3/24/2014	RJC	RW
1C	14-0213	CH'D TITLEBLOCK WAS RED BARN IS DART. RE-DRAWN IN SOLIDWORKS. ADDED ENGRAVE T/N NOTE. -01 CH'D B/O INFO WAS #ASHCROFT 1008 IS #63-1008-S-02L-300#-XLL.	11/12/2014	DPD	JAG
2	16-0145	-01 CH'D B/O REF WAS PARAMOUNT SUPPLY #63-1008-S-02L-300#-XLL IS MCMASTER-CARR #4053K751.	9/12/2016	DPD	JAG



NOTES:

1. FUNCTION: USED TO TEST AND REFILL ACCUMULATORS.
2. ASSEMBLE USING PERMATEx THREAD SEALANT OR EQUIVALENT.
3. ALSO IN KIT RBEA62309.

DART AEROSPACE	
TITLE HYD. ACCUM. FITTING GAUGE	
DWG NO. RBE-350HYD	REV 2
MAT'L REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	PERRITT
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	9/9/2009
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-01	1	PRESSURE GAUGE, 0-300 PSI		0-300 psi (0-2,000 kPa) (MCMASTER-CARR #4053K751)	1
		B/O	-03	1	1/4 NPT FEMALE "T" FITTING	BRASS	(PACIFIC RUBBER #PAR2203P-4)	1
		B/O	-05	1	1/4 NPT TO 1/8 NPT REDUCER FITTING	BRASS	(PACIFIC RUBBER #PAR209-4-2)	1
		B/O	-07	1	SCHRADER VALVE	S.S.	(PACIFIC RUBBER #AMF556)	1
		B/O	-09	1	1/4 NPT SQUARE PLUG	BRASS	(PACIFIC RUBBER #PAR211P-4)	1